



Incorporating



Volume Control Dampers

NCA Series 900 Standard VCDs and shut-off dampers

- Volume control dampers and low leakage shut-off dampers for general applications
- Double skin aerofoil blades
- Square, circular and flat oval connections for all types of ductwork
- Galvanised steel, stainless steel or aluminium construction
- Full range of actuators



NCA Series 900 dampers

Series 900 dampers are multi-leaf, opposed blade dampers available in two configurations:

S900B: Standard volume control dampers

Designed for balancing applications where a high level of shut-off is not required.

Fitted with a lockable plastic handle as standard.

S900C: Shut-off dampers

Fitted with additional seals, shut-off dampers have a far lower leakage than regular volume control dampers.

Supplied with an extended spindle as standard, facilitating motor fitment by others.



Design features

Material	<p>S900B: Galvanised steel throughout Stainless steel frame/case/blades or aluminium blades optional</p> <p>S900C: Galvanised steel frame and case, aluminium blades, stainless steel side seals, silicone rubber blade seal Stainless steel case and frame optional</p>
Sizes	<p>Minimum: 100mm x 100mm nominal</p> <p>S900B: Maximum single unit: 1000mm width, 1000mm height or 1000mm diameter S900C: Maximum single unit: 1000mm width, 800mm height or 800mm diameter Above any of these, units would be made in sections or with mullions</p>
Frame	<p>30mm wide flange</p> <p>65mm overall depth</p>
Finish	Bare metal
Mass/m² face area	<p>16 kg (S900BAG - 1000mm x 1000mm nominal size). Smaller units will be proportionally heavier.</p> <p>Models B, C and D will be approximately 50% heavier due to the case.</p>
Free area	80% maximum

Quality assurance

HVC Supplies (Stourbridge) Ltd is an ISO 9001 certified company.



Assessed to ISO 9001
Cert/Ref No. 1186

Product testing

DW144 - Leakage through case

NCA Series 900 volume control and shut-off dampers have been tested against:

DW144
HVCA sheet metal ductwork

This test measures leakage through the damper case at pressures from 100 Pa to 2000 Pa.

Model A units were not tested since they do not have a case.

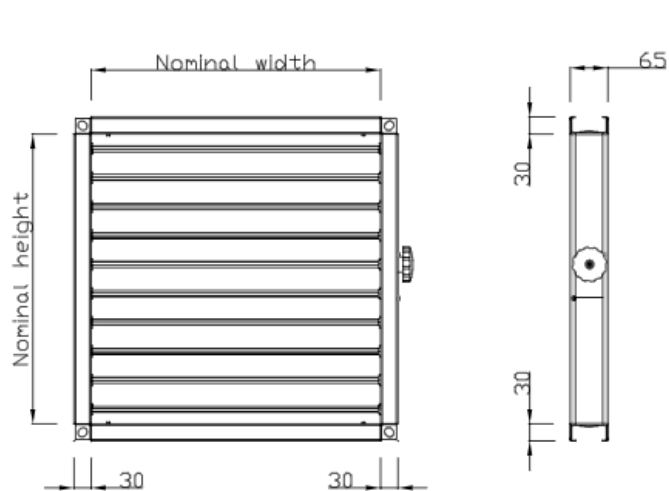
The testing was carried out in August 2009 by Building Testing Ltd in Surrey, England.

Copies of the test report are available on request.

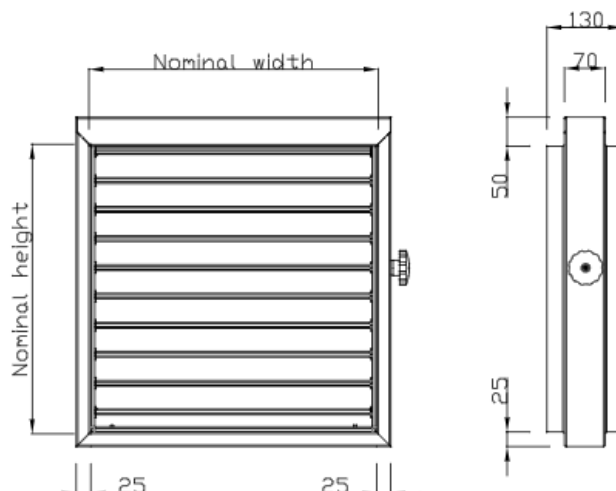
	Pressure (Pa)	Class achieved
Model B	100 - 500	A & B
	600 - 1000	B & C
	1100 - 2000	C
Model C	100 - 500	A
	600 - 2000	N/A
Model D	100	A
	200	A & B
	300 - 500	A
	600 - 2000	N/A

Technical drawings

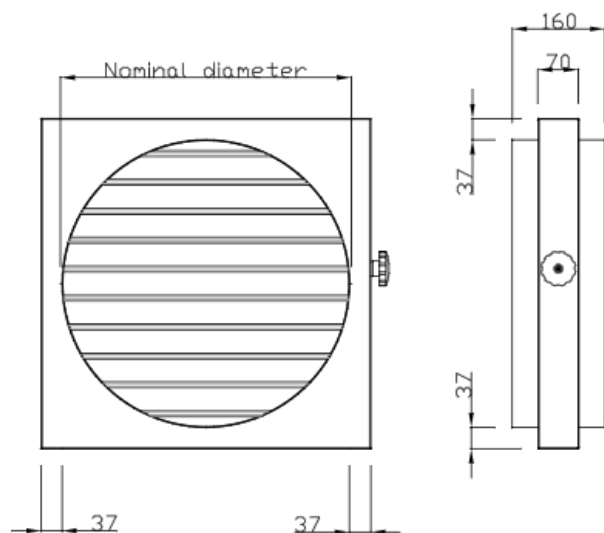
Model A: Square flanged (no case)



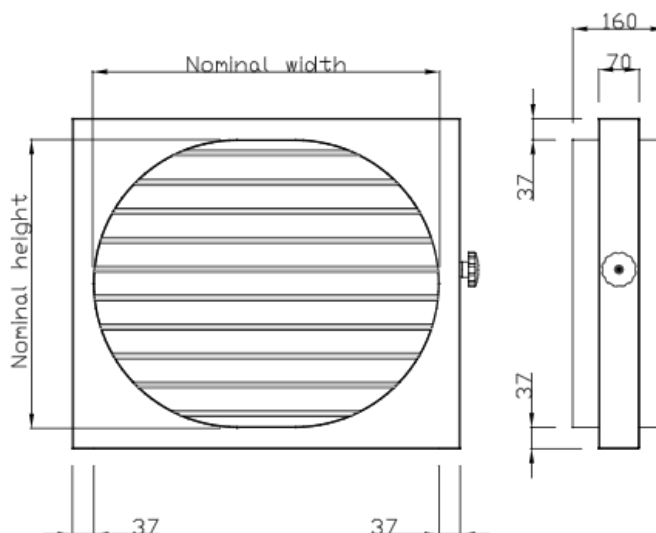
Model B: Square spigotted



Model C: Circular spigotted



Model D: Flat oval spigotted



Spigots: Model B spigots supplied 6mm under nominal size.
Model C and D spigots supplied 3mm under nominal size.

Manufacturing tolerance: + or - 1.5mm